

**OKK**

100 Years of Reliability & Precision  
OKK CORPORATION

GENERAL CATALOGUE

**MACHINE TOOLS**



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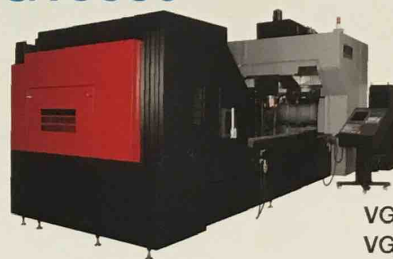
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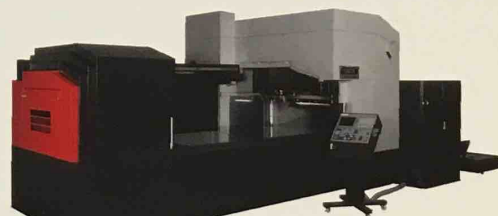
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Mass Production & Line Adaptive Horizontal Machining Center

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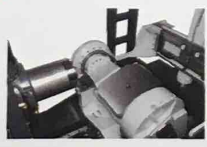
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# VERTICAL MACHINING CENTER

Vertical Machining Center

## VMR Series

Developed by pursuing basics of machining centers, i.e., cutting performance and accuracy. Valuable cost performance was realized by eliminating redundant functions.



**VM53R**  
Vertical Machining Center



**VM76R**  
Vertical Machining Center



**VM660R**  
Vertical Machining Center



**VM940R**  
Vertical Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
VM43R	630×430×460mm 24.80"×16.93"×18.11"	800×420mm 31.5"×16.54"	25~6000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools
				7 / 24 taper No.50	11 / 7.5kW 15 / 10HP	
VM53R	1050×530×510mm 41.34"×20.87"×20.08"	1050×560mm 41.34"×22.05"	25~8000 min <sup>-1</sup>	7 / 24 taper No.40	11 / 7.5kW 15 / 10HP	30 tools
			25~6000 min <sup>-1</sup>	7 / 24 taper No.50	15 / 11kW 20 / 15HP	
VM76R	1540×760×660mm 60.63"×29.92"×25.98"	1550×760mm 61.02"×29.92"	100~14000 min <sup>-1</sup>	7 / 24 taper No.40	FANUC 26 / 18.5kW 35 / 25HP	30 tools
			25~6000 min <sup>-1</sup>	7 / 24 taper No.50	MITSUBISHI 22 / 18.5kW 30 / 25HP	
VM660R	1300×660×660mm 51.18"×25.98"×25.98"	1400×660mm 55.12"×25.98"	25~4500 min <sup>-1</sup>	7 / 24 taper No.50	18.5 / 15kW 25 / 20HP	30 tools
VM940R	2060×940×820mm 81.10"×37.01"×32.28"	2300×940mm 90.55"×37.01"	25~4500 min <sup>-1</sup>	7 / 24 taper No.50	18.5 / 15kW 25 / 20HP	40 tools

# VP Series

High speed and high accuracy  
machining center



**VP400**  
Hyper Machining Center



**VP600**  
Hyper Machining Center



**VP1200**  
Hyper Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
VP400	600×410×460mm 23.62"×16.14"×18.11"	900×410mm 35.43"×16.14"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools
VP500-2APC	600×510×460mm 23.62"×20.08"×18.11"	(pallet) 600×500mm 23.62"×19.69"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	22 / 18.5kW 30 / 25HP	20 tools
VP600	1120×610×460mm 44.09"×24.02"×18.11"	1300×610mm 51.18"×24.02"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools
VP9000	1120×920×560mm 44.09"×36.22"×22.05"	1300×920mm 51.18"×36.22"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP1200	1600×1300×460mm 62.99"×51.18"×18.11"	1600×1300mm 62.99"×51.18"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP1200-30L	3050×1300×460mm 120.08"×51.18"×18.11"	3000×1300mm 118.11"×51.18"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP1800	2200×1800×460mm 86.61"×70.87"×18.11"	2200×1800mm 86.61"×70.87"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP2200	3050×2200×460mm 120.08"×86.61"×18.11"	3000×2200mm 118.11"×86.61"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP3100	3500×3100×560mm 137.8"×122.05"×22.05"	3600×2750mm 141.73"×108.27"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools

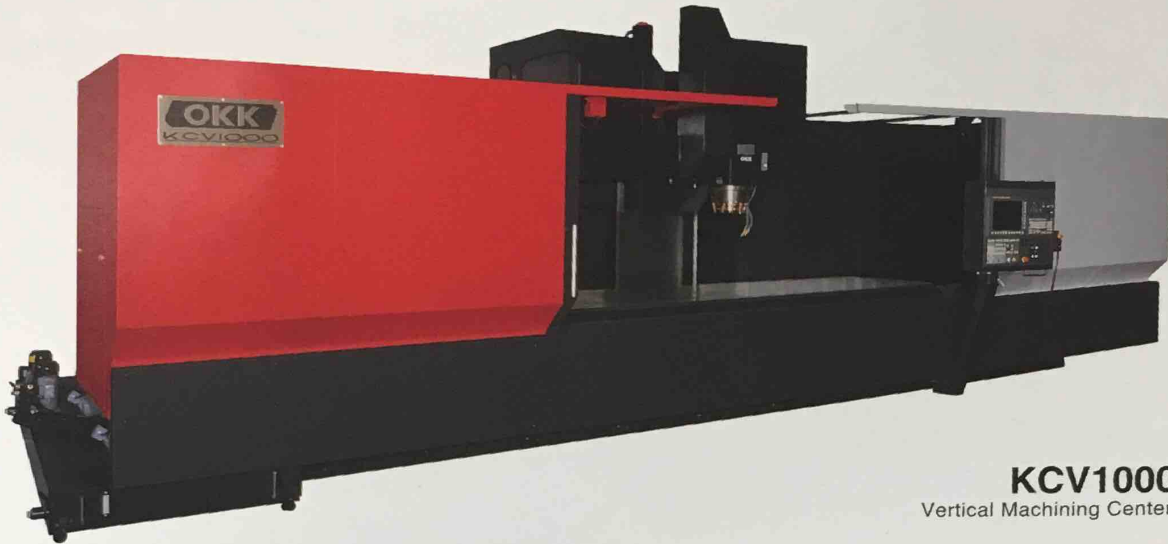


# VERTICAL MACHINING CENTER

Column Movable Machining Center

## KCV Series

Wide table allows a wide range of machining from a normal workpiece to a long one. Improved accessibility and operability realized by the use of movable column.



**KCV1000**  
Vertical Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
KCV800	3050×(820+45)×720mm 120.08"×(32.28"+1.77")×28.35"	3300×820mm 129.92"×32.28"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	30 tools
KCV1000	3500×(1020+45)×720mm 137.79"×(40.15"+1.77")×28.35"	3800×1020mm 149.60"×40.15"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	30 tools

High Rigid Bridge Type Machining Center

## VG13000

The combination of the sturdy bridge structure with large roller guide-ways and robust spindle head delivers high speed and rigid machining.



**VG13000-30L**  
High Rigid Bridge Type Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
VG13000	2140×1300×610mm 84.25"×51.18"×24.02"	2500×1460mm 98.43"×57.48"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	40 / 30 / 25kW 54 / 40 / 34HP	40 tools
VG13000-30L	3050×1300×610mm 120.08"×51.18"×24.02"	3300×1460mm 129.92"×57.48"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	40 / 30 / 25kW 54 / 40 / 34HP	40 tools

# GC Series

Developed by combining OKK's powerful machining center with grinding function for the purpose of machining highly hard materials and brittle materials. Versatile processing enables high efficiency and high precision in operation.



**GC53R**  
Grinding Center



**VP600GC**  
Grinding Center



**VP1200GC-30L**  
Grinding Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
GC43R	630×430×460mm 24.80"×16.93"×18.11"	800×420mm 31.50"×16.54"	100~14000 min <sup>-1</sup>	7 / 24 taper No.40	FANUC 26 / 18.5kW 35 / 25HP MITSUBISHI 22 / 18.5kW 30 / 25HP	20 tools
GC53R	1050×530×510mm 41.34"×20.87"×20.08"	1050×560mm 41.34"×22.05"	100~14000 min <sup>-1</sup>	7 / 24 taper No.40		20 tools
GC76R	1540×760×660mm 60.63"×29.92"×25.98"	1550×760mm 61.02"×29.92"	100~14000 min <sup>-1</sup>	7 / 24 taper No.40		20 tools
VP400GC	600×410×460mm 23.62"×16.14"×18.11"	900×410mm 35.43"×16.14"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools
VP600GC	1120×610×460mm 44.09"×24.02"×18.11"	1300×610mm 51.18"×24.02"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools
VP1200GC	1600×1300×460mm 62.99"×51.18"×18.11"	1600×1300mm 62.99"×51.18"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP1200GC-30L	3050×1300×460mm 120.08"×51.18"×18.11"	3000×1300mm 118.11"×51.18"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP1800GC	2200×1800×460mm 86.61"×70.87"×18.11"	2200×1800mm 86.61"×70.87"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP2200GC	3050×2200×460mm 120.08"×86.61"×18.11"	3000×2200mm 118.11"×86.61"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools
VP3100GC	3500×3100×560mm 137.8"×122.05"×22.05"	3600×2750mm 141.73"×108.27"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools

# VERTICAL MACHINING CENTER

Vertical Die & Mold Machining Center

## VB53

Advanced High-quality Parts, Die & Mold Machining  
Compact Vertical Machining Center



Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
VB53	1050×530×510mm 41.34"×20.87"×20.08"	1260×600mm 49.61"×23.62"	100~20000 min <sup>-1</sup>	7 / 24 taper No.40 Dual-contact	FANUC 22 / 11kW 30 / 15HP MITSUBISHI 15 / 11kW 20 / 15HP	30 tools

## DC400

Hyper machining center completes further progress to  
produce high quality machined surfaces!



Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
DC400	600×410×360mm 23.62"×16.14"×14.17"	800×410mm 31.50"×16.14"	200~20000 min <sup>-1</sup>	HSK-A63	22 / 18.5kW 30 / 25HP	20 tools



# VC51

High-Performance Compact Machine  
High cutting capacity in a compact machine

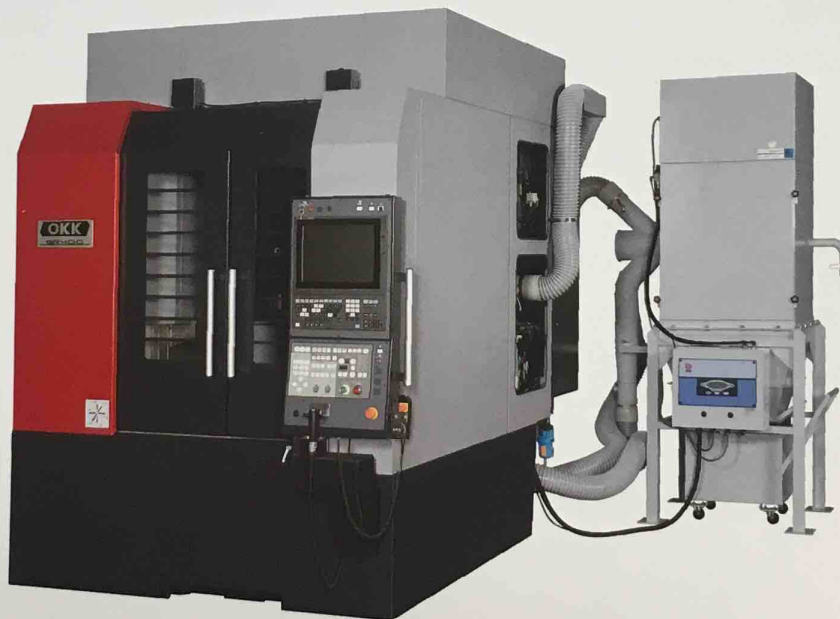


High-Performance Compact Machine

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
VC51	720×510×460mm 28.35"×20.08"×18.11"	850×510mm 33.46"×20.08"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	15 / 11kW 20 / 15HP	20 tools

# GR400

High-speed and High-accuracy  
Graphite Machining Center



Graphite Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
GR400	580×410×360mm 22.83"×16.14"×14.17"	800×410mm 31.50"×16.14"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools

# HORIZONTAL MACHINING CENTER

Horizontal Machining Center

## HMC Series

This high-speed machine features the strongest structural rigidity in its class and attains a rapid feed rate of 63m/min (2480ipm) with a 1G acceleration.

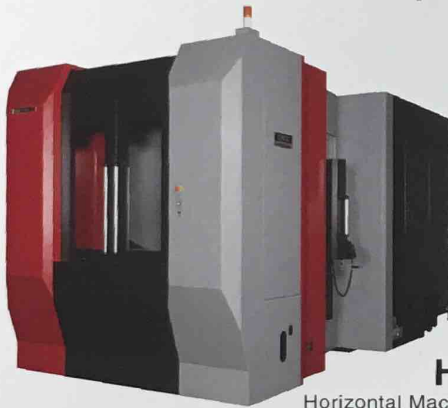


**HMC400**  
Horizontal Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
HMC400	560×560×690mm 22.05"×22.05"×22.17"	<input type="checkbox"/> 400mm <input type="checkbox"/> 15.75"	100~15000 min <sup>-1</sup>	7 / 24 taper No.40	26 / 18.5kW 35 / 25HP	40 tools
HMC500	760×760×800mm 29.92"×29.92"×31.50"	<input type="checkbox"/> 500mm <input type="checkbox"/> 19.69"	100~15000 min <sup>-1</sup>	7 / 24 taper No.40	26 / 18.5kW 35 / 25HP	60 tools

## HM Series

Cost-effective horizontal machining center with unmatched basic performance of speed, accuracy, power and rigidity.



**HM5100**  
Horizontal Machining Center



**HM1600**  
Horizontal Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity	
HM400/40	630×620×710mm 24.80"×24.41"×27.95"	<input type="checkbox"/> 400mm <input type="checkbox"/> 15.75"	35~10000 min <sup>-1</sup>	7 / 24 taper No.40	37 / 26 / 22kW 50 / 35 / 30HP	40 tools	
HM400/50	630×620×710mm 24.80"×24.41"×27.95"	<input type="checkbox"/> 400mm <input type="checkbox"/> 15.75"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM500S/40	630×620×710mm 24.80"×24.41"×27.95"	<input type="checkbox"/> 500mm <input type="checkbox"/> 19.69"	35~10000 min <sup>-1</sup>	7 / 24 taper No.40	37 / 26 / 22kW 50 / 35 / 30HP	40 tools	
HM500S/50	630×620×710mm 24.80"×24.41"×27.95"	<input type="checkbox"/> 500mm <input type="checkbox"/> 19.69"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM5100	800×750×880mm 31.50"×29.53"×34.65"	<input type="checkbox"/> 500mm <input type="checkbox"/> 19.69"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM6000S	800×750×880mm 31.50"×29.53"×34.65"	<input type="checkbox"/> 630mm <input type="checkbox"/> 24.80"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM630	1050×900×900mm 41.34"×35.43"×35.43"	<input type="checkbox"/> 630mm <input type="checkbox"/> 24.80"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	FANUC 30 / 26kW 40 / 35HP	40 tools	
HM800S	1050×900×880mm 41.34"×35.43"×34.65"	<input type="checkbox"/> 800mm <input type="checkbox"/> 31.50"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	MITSUBISHI 30 / 25kW 40 / 34HP	40 tools	
HM800	1400×1100×1050mm 55.12"×43.31"×41.34"	<input type="checkbox"/> 800mm <input type="checkbox"/> 31.50"	35~8000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM1000S	1400×1100×1000mm 55.12"×43.31"×39.37"	<input type="checkbox"/> 1000mm <input type="checkbox"/> 39.37"	35~8000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM1000	1700×1400×1400mm 66.93"×55.12"×55.12"	<input type="checkbox"/> 1000mm <input type="checkbox"/> 39.37"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM1250S	1700×1400×1240mm 66.93"×55.12"×48.82"	<input type="checkbox"/> 1250mm <input type="checkbox"/> 49.21"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools	
HM1600	12000-min <sup>-1</sup> MS spindle	2400×1650×1750mm 94.49"×64.96"×68.90"	1600×1250mm 62.99"×49.21"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	60 tools
	8000-min <sup>-1</sup> gear spindle	2400×1650×1750mm 94.49"×64.96"×68.90"	1600×1250mm 62.99"×49.21"	20~8000 min <sup>-1</sup>	7 / 24 taper No.50	18.5 / 15kW 25 / 20HP	60 tools
	4000-min <sup>-1</sup> two position spindle	2400×1650×1750mm 94.49"×64.96"×68.90"	1600×1250mm 62.99"×49.21"	20~4000 min <sup>-1</sup>	7 / 24 taper No.50	18.5 / 15kW 25 / 20HP	60 tools



# MCHR Series

Highly efficient machine targeting high speed, high accuracy and high rigidity. Ultra heavy-duty cutting by heavy-duty Box way construction.



**MCH5000R**

Horizontal Machining Center



**MCH10000R**

Horizontal Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
MCH5000R	800×700×880mm 31.50"×27.56"×34.65"	□ 500mm □ 19.69"	20~6000 min <sup>-1</sup>	7 / 24 taper No.50	22 / 18.5kW 30 / 25HP	40 tools
MCH6300R	1050×900×1000mm 41.34"×35.43"×39.37"	□ 630mm □ 24.80"	20~6000 min <sup>-1</sup>	7 / 24 taper No.50	22 / 18.5kW 30 / 25HP	40 tools
MCH8000R	1300×1200×1200mm 51.18"×47.24"×47.24"	□ 800mm □ 31.50"	20~4500 min <sup>-1</sup>	7 / 24 taper No.50	18.5 / 15kW 25 / 20HP	60 tools
MCH10000R	1600×1270×1200mm 62.99"×50.00"×47.24"	□ 1000mm □ 39.37"	20~4500 min <sup>-1</sup>	7 / 24 taper No.50	22 / 18.5kW 30 / 25HP	60 tools

# HPM40 Series

High-speed and High-efficiency machining for aluminium auto mobile parts. The rich bed form can accept any plant lines.



**HPM40 TYPE B**

Horizontal Machining Center

# PM Series

Line adaptive high-production machine supported by long experience and numerous delivery records. Flexible specification can accept any type of workpieces and plant lines.



**PM400III**

Horizontal Machining Center

Machine model	Axis travel (X×Y×Z)	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
HPM40 TYPE A	600×600×500mm 23.62"×23.62"×19.69"	φ 400mm φ 15.75"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	24 tools
HPM40 TYPE B	600×500×500mm 23.62"×19.69"×19.69"	φ 400mm φ 15.75"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	18.5 / 11kW 25 / 10HP	24 tools
PM400III	500×500×500mm 19.69"×19.69"×19.69"	φ 400mm φ 15.75"	100~14000 min <sup>-1</sup>	7 / 24 taper No.40	22 / 18.5kW 30 / 25HP	20 tools
PM500	650×600×600mm 25.59"×23.62"×23.62"	φ 500mm φ 19.69"	35~6000 min <sup>-1</sup>	7 / 24 taper No.50	22 / 18.5kW 30 / 25HP	30 tools



# 5 AXIS MACHINING CENTER

## 5AX Series

Realizes intensive processing. Realizes efficient machining of complicated 3-dimensional shape products. Selectable from three types of 5-axis specification machines according to the type of workpiece.

### 5 Axis Horizontal Machining Center



**HM-X6000**  
Horizontal Machining Center



**HM-X8000**  
Horizontal Machining Center

### Highly Rigid 5-axis Vertical Machining Center



**VG5000**  
Vertical Machining Center

### Largest Loading Capacity in its Class



**VP9000-5AX**  
Vertical Machining Center

Machine model	Axis travel (X×Y×Z)	Additional axis travel	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
HM-X6000	1050×900×820mm 41.34"×35.43"×32.28"	A: -110~+20° B: 360°	□ 600mm 23.62"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 25kW 40 / 34HP	40 tools
HM-X8000	1300×1100×1550mm 51.18"×43.31"×61.02"	A: -110~+40° B: 360°	□ 800mm 31.50"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	30 / 26kW 40 / 35HP	60 tools
VG5000	760×900×610mm 29.92"×35.43"×24.02"	A: -120~+30° C: 360°	□ 500mm 19.69"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	40 / 30 / 25kW 54 / 40 / 34HP	40 tools
VP9000-5AX	820×1020×560mm 32.28"×40.16"×22.05"	A: -120~+30° C: 360°	φ800×630mm φ31.5"×24.8"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	40 tools

### Compact 5-axis Machining Center



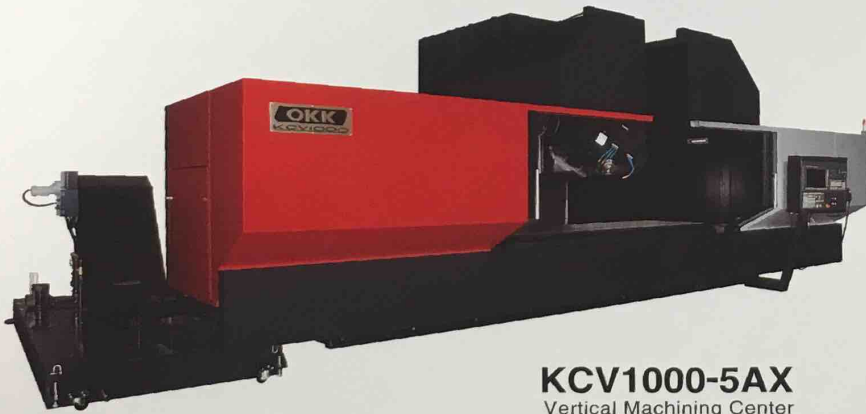
**VC-X350**  
Vertical Machining Center



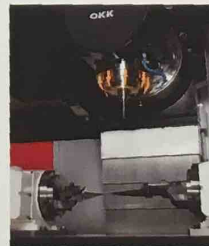
**VC-X500**  
Vertical Machining Center

### 5-axis Machining Center for Blade

#### Swiveling and Tilting Spindle Structure



**KCV1000-5AX**  
Vertical Machining Center



**VM-X53R/250B**  
Vertical Machining Center

Machine model	Axis travel (X×Y×Z)	Additional axis travel	Table work surface area	Spindle speed	Spindle taper	Spindle motor	Magazine capacity
VC-X350	600×430×460mm 23.62"×16.93"×18.11"	A: -120~+30° C: 360°	φ 350mm φ 13.78"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40	7.5 / 5.5kW 10 / 7HP	20 tools
VC-X500	700×850×610mm 27.56"×33.46"×24.02"	A: -120~+30° C: 360°	□ 500mm □ 19.69"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40 Dual-contact	FANUC 26 / 22kW 35 / 30HP MITSUBISHI 22 / 18.5kW 30 / 25HP	40 tools
KCV800-5AX	3050×820×720mm 120.08"×32.28"×28.35"	A: -35~+35° B: -35~+35°	3300×820mm 129.92"×32.28"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	45 / 37kW 60 / 50HP	30 tools
KCV1000-5AX	3500×1020×720mm 137.79"×40.15"×28.35"	A: -35~+35° B: -35~+35°	3800×1020mm 149.61"×40.15"	35~12000 min <sup>-1</sup>	7 / 24 taper No.50	22 / 18.5kW 60 / 50HP	30 tools
VM-X53R	620×450×510mm 24.41"×17.72"×20.08"	A: 360° B: -90~+90°	1260×560mm 49.61"×22.05"	100~12000 min <sup>-1</sup>	7 / 24 taper No.40 Dual-contact	7.5 / 5.5kW 10 / 7HP	30 tools



# OKK

## OKK CORPORATION

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 and take a taxi to OKK.



Technical Center



M-Plant



W-Plant

Technical center is for test cutting, demonstration and training.  
 M-plant is for machining and final assembly of machining center.  
 W-plant is for final assembly of large sized machining centers.  
 All are located at Inagawa, Itami city, Hyogo, Japan

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